INSTRUCTION BOOKLET



COOKER HOOD ZHC 613 ZHC 913

Thank you for buying a Zanussi product.

To enable you to use your appliance effectively and safely, please read this instruction book carefully before using the appliance and retain for future reference. If you require guidance in the use of the appliance or require further information on Zanussi Products, please contact our Customer Care Department. For general enquiries concerning your Zanussi appliance or for further information, visit our website at http://www.zanussi.co.uk

> Customer Care Department Zanussi 55 - 77 High Street Slouah Berkshire SI 1 1D7

Tel· 08705 727727 Fax: 01753 538972

Calls to this number may be recorded for training purposes.

For the User

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Installing the Cooker Hood

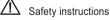
Installation Requirements Unpacking Fitting the Wall Brackets Fitting the Canopy Hood Ventina Recirculation Fitting the Chimney Stack

Service Force Centres

To register ownership, please ensure you complete and return the guarantee card supplied with the appliance.

Guide to use the instruction book

The following Symbols will be found in the text to guide you through the instruction book



R

Step by step instructions

IMPORTANT SAFETY INFORMATION

These warnings are provided in the interests of your safety. Ensure that you understand them all before installing or using this appliance. Your safety is of paramount importance. If you are unsure about any of the meanings of these warnings contact the Customer Care Department.

Installation

- Any installation work must be undertaken by a qualified electrician or a competent person.
- This hood must be installed in accordance with the installation instructions and all measurements must be adhered to.
- If the cooker hood is installed for use above a gas appliance then the provision for ventilation must be in accordance with the Gas Safety Codes of Practice BS.6172, BS.5440 and BS.6891 (Natural Gas) and BS.5482 (LP Gas) 1994, the Gas Safety (Installation & Use) Regulations, the Building Regulations issued by the Department of the Environment, the Building standards (Scotland) (Consolidated) Regulations issued by the Scottish Development Department.
- The fan motor of this cooker hood incorporates a cut-out device which will operate if the cooker hood is installed below the minimum height recommended under section 'Clearance Height', or if the motor becomes overheated. If the cut-out device is activated, switch off the fan motor and allow the cooker hood to cool. The cut-out device will reset itself when the fan motor has cooled significantly.
- It is dangerous to alter the specifications or modify this product in any way.
- When installed between adjoining wall cabinets the wall cabinets must not overhang the hob.
- If the room where the hood is to be used contains a fuel burning appliance such as a central heating boiler then its flue must be of the room sealed or balanced flue type.
- If other types of flue or appliances are fitted ensure that there is an adequate supply of air to the room.
- The ducting system for this appliance must not be connected to any existing ventilation system which is being used for any other purpose.

• Do not install above a cooker with a high level grill.

Child Safety

• This appliance is designed to be operated by adults. Children should not be allowed to tamper with the controls or play with the appliance.

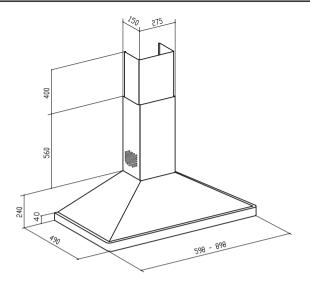
During Use

- · This product is for domestic use only.
- Never leave frying pans unattended during use as over-heated fats and oils might catch fire.
- Never do flambé cooking under this cooker hood.
- Do not leave naked flames under the hood.

Maintenance and Service

- This appliance can be a hazard if the synthetic paper and charcoal filters are not replaced as recommended.
- Under no circumstances should you attempt to repair the appliance yourself. Repairs carried out by inexperienced persons may cause injury or more serious malfunction. Refer to your local Zanussi Service Force Centre. Always insist on genuine spare parts.

YOUR APPLIANCE



OPERATING INSTRUCTIONS

The cooker hood is designed to extract unpleasant odours from the kitchen, it will not extract steam. The appliance can be installed to recirculate or extract contaminated air.

Cooker Hood Controls

The cooker hood functions are controlled by three switches located to the right on the underside of the hood immediately in front of the metal grease filters.

Worktop Lighting

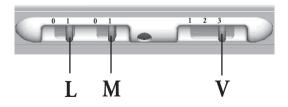
The switch (L) marked with the lamp symbol operates the worktop lighting.

- L 0 OFF
 - 1 ON

Fan Control

The switch (M) marked with the fan symbol and the switch (V) marked 1-2-3 operates the fan.

- M 0 OFF
 - 1 ON
- V 1 Low
 - 2 Normal
 - 3 Boost



To Operate

Select the required fan speed and light if required.

Recirculation

In the recirculation mode the contaminated air enters the cooker hood through the grease filters. The air is cleaned by passing through the charcoal filters before being passed back into the kitchen through the grilles in either side of the chimney stack.

Extraction

In the extraction mode the contaminated air enters the cooker hood passing through the grease filters and is passed out through the ducting into the atmosphere.

To obtain the best performance when cooking it is advisable to switch the cooker hood on for a few minutes before you start cooking and leave it running for about 15 minutes after finishing.



When used in the ducting mode the charcoal filters are not required.

Never do flambé cooking under this cooker hood.

Never leave frying pans unattended during use, as over-heated fats and oils can catch fire.

Do not leave naked flames under the cooker hood.

Ensure heating areas on your hob are covered with pots and pans when using the hob and cooker hood simultaneously.

MAINTENANCE AND CLEANING



Before carrying out any maintenance or cleaning isolate the cooker hood from the mains supply.

The cooker hood must be kept clean, as a build up of grease or fat can be a fire hazard.

External Cleaning

Wipe the cooker hood frequently with warm soapy water using a mild detergent.



Never use scouring pads or abrasive cleaners.

Never use excessive amounts of water when cleaning particularly around the control panel.

Metal Grease Filters

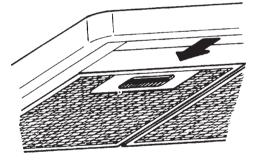
The grease filters absorb grease and dust during cooking to help keep the cooker hood clean inside, and should be cleaned approximately once every month or more often if the hood is used for more than 3 hours a day.



Remove the metal grease filters one at a time by:

Releasing the catches on the filters, the filters can be removed.

The metal grease filters should be washed, by hand, in mild soapy water or in a dishwasher. Allow to dry completely before replacing.



Charcoal Filters

In the recirculation mode the charcoal filters absorb smells and unwanted odours.

The charcoal filters cannot be cleaned, we recommend they should be replaced approximately every three months or more often if the hood is used for more than three hours per day.

To Remove/Replace the Charcoal Filters

- 1. First remove the metal grease filters.
- Rotate the charcoal filter anti-clockwise (B) and remove.
- 3. To replace the charcoal filters, remove the metal grease filters.
- Place the filter over the inlet grille at either end of the fan housing and rotate clockwise (A) into position.



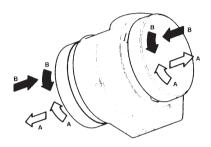
This appliance can be a possible fire hazard if the grease and charcoal filters are not cleaned and replaced as recommended.

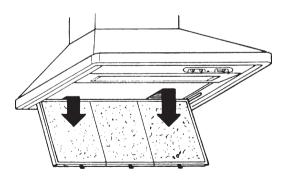
Changing the Light Bulb

- 1. First remove the metal grease filters.
- 2. The light bulbs can be reached from inside the canopy.
- 3. Rotate the light bulb anti-clockwise to unscrew.
- To replace the light bulb insert a replacement into the holder then rotate the bulb clockwise into position. Ensure you take care not to overtighten the bulb.

If the light bulb fails to function check that the bulb is fully screwed into the holder. If bulb failure has occurred then it should be replaced with a 220-240 Volt 40W clear globe shaped bulb with a small E14 screw thread.

Replacement filters and light bulbs can be obtained from your local Service Force Centre.





SOMETHING NOT WORKING

If, having followed these instructions carefully, your cooker hood fails to work properly please carry out the following checks.

Symptom	Solution
The cooker hood will not start	 Check the hood is connected to the electricity supply. Make sure the switch is in the 'ON' position.
The cooker hood is not working effectively	 The fan speed is set high enough for the task The grease filter is clean. The kitchen is adequately vented to allow the entry of fresh air. If set up for recirculation, check that the charcoal filter is still effective. If set up for extraction, check that the ducting and outlets are not blocked.
The cooker hood has switched off during operation	 The safety cut-out device has been tripped. Tum off the hob and then wait for the device to reset.

If after all these checks, the fault persists, contact your local Service Force Centre, quoting the model and serial number.

Please note that it will be necessary to provide proof of purchase for any in-guarantee service calls.

In-guarantee customers should ensure that the above checks have been made as the engineer will make a charge if the fault is not a mechanical or electrical breakdown.

SERVICE AND SPARE PARTS

If you require an engineer or spare parts contact your local Service Force Centre by telephoning:

08705 929929

Your telephone call will be routed to your local Service Force Centre. The addresses are listed in the back of the book. For general assistance with your appliance or for further information on Zanussi products please contact our Customer Care Department.

Customer Care Department, Zanussi 55 - 77 High Street Slough Berkshire SL1 1DZ

Tel: 08705 727 727 *

 calls to this number may be recorded for training purposes.

GUARANTEE CONDITIONS

We Zanussi, undertake that if within twenty four months of the date of the purchase this Zanussi built-in appliance or any part thereof is proved to be defective by reason only of faulty workmanship or materials, the company will, at our option repair or replace the same FREE OF ANY CHARGE for labour, materials or carriage on condition that:

- The appliance has been correctly installed and used only on the electrical supply stated on the rating plate.
- The appliance has been used for normal domestic purposes only, and in accordance with the manufacturer's
 operating and maintenance instructions.
- The appliance has not been serviced, maintained, repaired, taken apart or tampered with by any person not authorised by us.
- All service work under this guarantee must be undertaken by Zanussi Service Force Centre.
- · Any appliance or defective part replaced shall become the property of this company.

Home visits are made between 8.30am and 5.30pm Monday to Friday. Visits may be available outside these hours in which case a premium will be charged.

EXCLUSIONS

This Guarantee does not cover:

- Damage or calls resulting from transportation, improper use or neglect, the replacement of any lilght bulbs or removable parts of glass or plastic.
- Costs incurred for calls to put right appliances improperly installed or calls to appliances outside the United Kingdom.
- Appliances found to be in use within a commercial environment, plus those which are the subject of rental
 agreements.
- · Products of Zanussi manufacture which are not marked by Zanussi.

This guarantee is in addition to your statutory and legal rights.

ZANUSSI EUROPEAN GUARANTEE

If you should move to another country within Europe then your guarantee moves with you to your new home subject to the following qualifications:

- The guarantee starts from the date you first purchased your product.
- The guarantee is for the same period and to the same extent for labour and parts as exists in the new country
 of use for this brand or range of products.
- This guarantee relates to you and cannot be transferred to another user.
- Your new home is within the European Community (EC) or European Free Trade Area.
- The product is installed and used in accordance with our instructions and is only used domestically, i.e. a normal household.

Before you move please contact your nearest Customer Care Centre, listed below, to give them details of your new home. They will then ensure that the local Service Organisation is aware of your move and able to look after you and your appliances.

France	Senlis	+33 (0)3 44 62 22 22
Germany	Nurnberg	+49 (0)911 323 2600
Italy	Pordenone	+39 (0)1678 47053
Sweden	Stockholm	+46 (0)20 78 77 50
UK	Slough	+44 (0)1753 219 897

INSTALLATION INSTRUCTIONS

It is dangerous to alter the specifications or attempt to modify this product in any way.

Technical Information DIMENSIONS	HEIGHT OF CANOPY:		24cm	
DIMENSIONS	HEIGHT OF CHIMNEY:	(UPPER SECTION)	40cm	
		(LOWER SECTION)	56cm	
	WIDTH OF CANOPY - ZHC 613:			
	WIDTH OF CANOPY - ZHC 913: DEPTH OF CANOPY: GROSS - ZHC 613:		89,8cm	
			49cm	
			17kg	
	GROSS - ZHC 913:		19,3kg	
	NET - ZHC 613:		13,8kg	
	NET - ZHC 913:		15,9kg	
ELECTRICAL SUPPLY:	VOLTAGE:		220-240 V 50Hz	
	POWER CONSUMPTION		225W	
	FAN MOTOR:		145W	
	LIGHT BULB: (2 x 40	W)	80W	
SUITABLE FOR INSTALLATION				
ABOVE:	ELECTRIC HOB:		7KW (max)	
	GAS HOB:		10KW (max)	
	SLOT-IN GAS COOKER		13.5KW (max)	
	SLOT-IN ELECTRIC COO	12.4KW (max)		



Note: CE Marking certifies that this appliance complies with the requirements laid down in EEC directive 89:336. (Electromagnetic compatibility) and subsequent modifications and Low Voltage directive 72/23/E.

ELECTRICAL CONNECTIONS



This appliance must be earthed

Electrical Requirements

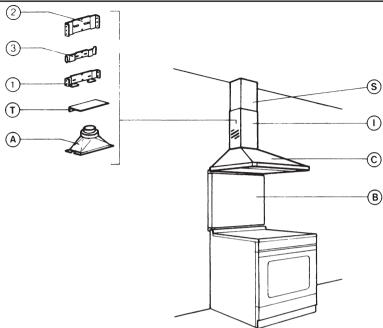
Any permanent electrical installation must comply with the latest I.E.E. Regulations and local Electricity Board regulations. For your own safety this should be undertaken by a qualified electrician e.g. your local Electricity Board, or a contractor who is on the roll of the National Inspection Council for Electrical Installation Contracting (NICEIC).

Electrical Connection

Before connecting to the mains supply ensure that the mains voltage corresponds to the voltage on the rating plate inside the cooker hood. This appliance is fitted with a 3 core mains cable and must be permanently connected to the electricity supply via a double-pole switch having 3mm minimum contact gap on each pole. A Switched Fuse Connection Unit to BS1363 Part 4, fitted with a 3 Amp fuse, is a recommended mains supply connection accessory to ensure compliance with the Safety Requirements applicable to fixed wiring instructions.

This appliance conforms to BS 800: 1988 and EEC Directive No. 78 308 regarding suppression of radio and television interference.

INSTALLING THE COOKER HOOD



Please ensure that when the appliance is installed it is easily accessible to an engineer in the event of a breakdown.



All installations must comply with the local authorities requirements for the discharge of exhaust air.

Incorrect installation may affect the safety of this cooker hood.

Installation Requirements



Before installation check the wall to which the cooker hood is to be fitted for electric cables, water pipes or gas.

This cooker hood is designed to be fixed to any vertical surface over a cooking area, and can be used in the extraction (ducted to the outside) or recirculation mode. The installation work must be undertaken by a qualified and competent person. The manufacturer disclaims any responsibility for damage due to incorrect installation of the cooker hood or if the hood is not installed in compliance with relevant regulations controlling this type of installation.

Unpacking

The cooker hood is supplied with the following components for installation:

- Canopy (C), including controls, worktop illumination and fan unit.
- U-shaped upper chimney section (S).
- U-shaped lower chimney section (I).
- Metal recirculation plate (T).
- 120mm ducting spigot (A).

Fixing kit comprising:

- Wall fixing brackets (1,2 and 3).
- · Document pack.

Clearance Height

The cooker hood is designed to be fitted over a cooking appliance at the clearance heights stated, providing the maximum output of the appliance beneath does not exceed the maximums quoted in the Technical Specifications.

If the output of the appliance below the cooker hood exceeds the maximum outputs quoted, please refer to the cooker manufacturer's installation instructions.

A minimum clearance height of 650mm (25 1/2 ") is required when installed above a built-in electric hob, or 700mm (27 1/2 ") when installed above a built-in gas hob.

A minimum clearance height of 685mm (27") is required when installed above a slot-in electric cooker, or 787mm (30 1/2 ") when installed above a slot-in gas cooker.

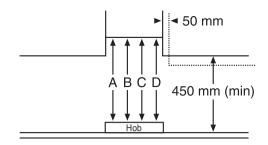
When installed between adjoining wall cabinets, the wall cabinets must not overhang the hob and the distance between the underside of the cabinet and the worktop must be 450mm. If the height of the wall cabinet is less than 450mm, a gap of 50mm must be maintained either side of the hob.



This cooker hood must not be installed above a cooking appliance with a high level grill.

Fitting the Wall Brackets

- Draw a vertical line on the wall from the centre of the cooking appliance up to the ceiling, using a spirit level and marking pen. This is to ensure the correct vertical alignment of the appliance.
- Draw a horizontal line through the vertical at 270mm. Mark the centre positions for the lower bracket fixing screws (1) at 110mm either side of the vertical line (screws not supplied). Ensure that the distance between the lowest point of the hood and the cooking appliance beneath meet the clearance requirements quoted above.
- Draw a horizontal line through the vertical at 45mm from the ceiling or from the maximum height of the chimney. Mark the centre positions for the upper bracket fixing screws (2) at 80mm either of the vertical line (screws not supplied).



A: Built-in Electric Hob:

650mm minimum clearance

B: Built-in Gas hob: C: Slot-in Electric Coc

C: Slot-in Electric Cooker: 685mm minimum clearance

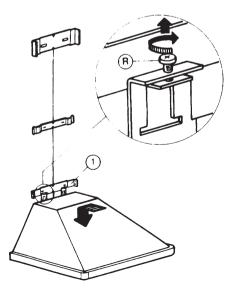
D: Slot-in Gas Cooker:

787mm minimum clearance

- 4. Draw a horizontal line through the vertical line at X. X is a distance between the centre of the top and bottom fixing holes on the upper chimney stack. Mark the centre positions for the middle bracket fixing screws (3) at 95mm either of the vertical line (screws not supplied).
- Drill the holes for the fixing screws using an 8mm masonary drill and fix the wall brackets using the plastic rawl plugs and 44mm screws provided. Ensure the **lower bracket** (1) is fitted with the lugs at the bottom.
- Note: If the hood is to be installed onto a hollow construction or plaster or partition board wall then special fixing screws will be required (not supplied).

Fitting the Canopy Hood

- Rotate the adjusting screws (R) on the canopy (C) to about halfway.
- Hook the canopy (C), onto the wall fixing bracket (1) and push down until the canopy adjusting screws (R) rest on the lugs.
- To align or adjust the height of the canopy, use the two adjustment screws (R).
- Before fitting the chimney to the canopy make the electrical connection as described in the section titled "ELECTRICAL CONNECTION".
- When the electrical connection has been made, test the three speed fan and worktop illumination.



Venting

The hood is more effective when used in the extraction mode (ducted to the outside).

Venting kits may be purchased through your retailer or DIY store, and must be ducted to an outside vent of 125mm (5").

The 120-125mm collar should be fitted onto the ducting spigot to suit UK diameter ducting, and held in position by a jubilee clip (not supplied) used to secure the flexible hose.

Where flexible duting is fitted the length should be no more than:

3 metres with one 90° bend, or 2metres with two 90° bends.

Bends of more than 90° will reduce the efficency of the hood and reduce airflow.



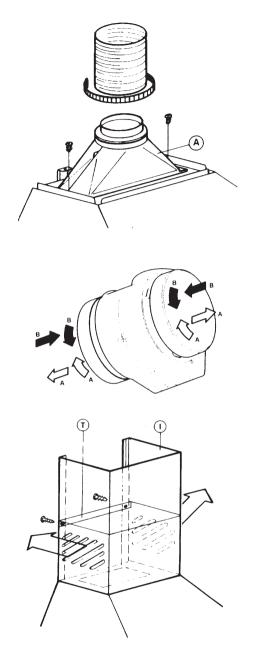
The ducting used must be manufactured from fire retardent material conforming to the relevant British Standard or DIN 4102-B1.

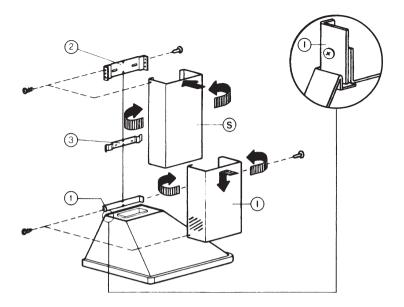
When the cooker hood is ducted to the outside the charcoal filters must be removed.

Recirculation

If you are using the hood for recirculation, ensure the charcoal filters are in position following the instructions contained in the section "To Remove/ Replace the Charcoal Filters".

Note: When the hood is used in the recirculation mode ensure that the plate (T) has been fixed into the lower chimney section. If not, fit the plate as illustrated opposite using two of the self tapping screws provided in the fixing kit.





Fitting the Chimney Stack

The chimney stack consists of two sections.

- Fit the upper section (S) first. Expand the chimney slightly to allow it to be fitted over the brackets (1) and (2), and then secure the chimney stack to bracket (2) using two self tapping screws provided in the fitting kit.
- Fit the lower chimney section (I) by expanding the chimney slightly to allow it to be fitted over the brackets (1), and the upper chimney section and bracket (3).
- Ensure the bottom edge of the chimney stack is fitted correctly into the recess around the top of the canopy, and secured using the two self tapping screws as illustrated in the close-up above.
- Note: The upper (S) and lower (I) chimney stack sections are fixed to the middle wall bracket (3) by the natural force of the metal, and the over lapping of the sections by vigorously pushing against the centre of the chimney.



To contact your local Service Force Centre telephone $08705 \ 929 \ 929$

CHANNEL ISLANDS		ISLE OF LEWIS	ND Macleod 16 James Street Stornoway	NC	NORTH EAST	
GUERNSEY	Guernsey Electricity PO Box 4 Vale, Guernsey		Isle of Lewis PA87 2QW	GATESHEAD	Unit 356a Dukesway Court	
Channel Islands GY1 3AD ERSEY Jersey Electricity Company	KELSO	2, 6 & 8 Woodmarket Kelso Borders		Dukesway Gateshead NE11 0BH		
Haut De L'orme Rue De Haut De L'orme Trinity	TD5 7AX	GRIMSBY	15 Hainton Avenue Grimsby N. E. Lincs			
	Jersey Channel Islands JE3 5FG	ORKNEY	7 King Street Kirkwall Orkney KW15 1JF	HULL	DN32 9AS Unit 1 Boulevard Industrial Estate	
SCOTLAND		PERTH	Scottish Hydro Electric		Hull HU3 4AY	
ABERDEEN	54 Claremont Street Aberdeen AB10 6RA	(OWN SALES)	Central Warehouse Inveralmond Perth PH1 3AF	LEEDS	64-66 Cross Gates Road Cross Gates Leeds	
AUCHTERMUCHTY	33a Burnside Auchtermuchty Fife KY14 7AJ	SHETLAND	3-4 Cariton Place Lerwick Shetland	NEWTON AYCLIFFE	LS15 7YS	
BLANTYRE	Unit 5 Block 2	(OWN SALES)	ZE1 0PW		Northfield Way Avcliffe Industrial Park	
	Auchenraith Ind. Estate Rosendale Way Blantyre G72 0NJ	SHETLAND	Bolts Shetland 26 North Road Lerwick	SHEFFIELD	Newton Aycliffe DL5 6EJ Pennine House	
DUMFRIES	93 Irish Street Dumfries DG1 2 PQ	(OWN SALES) WHALSAY	Shetland ZE1 0PE Leask Electrical Harisdale		Pennine House Roman Ridge Road Sheffield S9 1GB	
DUNOON 7 Hill Street		(OWN SALES)	Symbister, Whalsay OWN SALES) Shetland ZE2 9AA		NORTH WEST	
	Argyli PA23 7AL	NOR	THERN IRELAND	BIRKENHEAD	1 Kelvin Park Dock Road Birkenhead CH41 1LT	
EDINBURGH Unit 12 Dumbryden Ind. Esta	Dumbryden Ind. Estate	BELFAST	Owenmore House Kilwee Business Park Dunmurry Belfast BT17 0HD			
	2 Dumbryden Road Edinburgh EH14 2AB			CARLISLE	Unit 7 James Street Workshops James Street Carlisle Cumbria CA2 5AH	
GLASGOW	Unit 4 Wellington Road Bishopriggs Glasgow G64 2SA	CARDIFF	WALES Unit 4 Guardian Industrial Estate	ISLE OF MAN	South Quay Ind. Estate Douglas Isle of Man	
NVERNESS	Unit 3BI Smithton Ind. Estate Smithton		Clydesmuir Road Cardiff CF2 2QS	BOLTON	IM1 5AT Unit B Central Industrial Estate	
SLE OF ARRAN	R Haggerty	CLYWD	Unit 6-7 Coed Parc Abergele Road	-	St Marks Street Bolton BL3 6NR	
	Bruach Blackwaterfoot Isle of Arran		Rhuddlan Clwyd LL18 5UG	PRESTON	Unit 250 Dawson Place	
SLE OF BARRA	F BARRA J Zerfah DYFED Unit 9 St. Cleare	St. Clears Business Park Tenby Road		Bamber Bridge Preston Lancashire PR5 8AL		
SLES OF BUTE	Western Islands HS9 5QY Walker Engineering		St. Clears Carmarthen SA33 4JW	STOCKPORT	Unit 20 Haigh Park Haigh Avenue Stockport	
GI Up Ro	Walker Engineering Glenmhor Upper Serpentine Road Rothesay Isle of Bute PA20 9EH	OSWESTRY	Plas Ffynnon Warehouse Middleton Road Oswestry SY11 2PP		SK4 1QR	



To contact your local Service Force Centre telephone 08705 929 929

N BIRMINGHAM	66 Birch Road East	LOND BECKENHAM	ON & EAST ANGLIA 11a Gardner Ind. Estate Kent House Lane		SOUTH EAST
Wyrley Trading Estate Witton Birmingham B6 7DB	CHELMSFORD	Kent House Lane Beckenham Kent BR3 1QZ Hanbury Road	ASHFORD	Unit 2 Bridge Road Business Cent Bridge Road Ashford	
BOURNE	Pinfold Road Bourne PE10 9HT		Widford Ind. Estate Chelmsford Essex CM12 3AE	FLEET	Kent TN23 1BB Unit 1 Redfields Ind. Estate Church Crookham
BRIDGNORTH	68 St. Mary's Street Bridgnorth Shropshire WV16 4DR	COLINDALE	Unit 14 Capitol Park Capitol Way	HAYWARDS	Fleet Hampshire GU13 0RD 21-25 Bridge Road
GLOUCESTER	101 Rycroft Street Gloucester GL1 4NB	ELTHAM	Colindale London NW9 0EQ 194 Court Road	HEATH	Haywards Heath Sussex RH16 1UA
HEREFORD U	Units 3 & 4 Bank Buildings		Mottingham Eltham London SE9 4EW	TONBRIDGE	Unit 30 Deacon Trading Estate
	Cattle market Hareford HE4 9HX	ENFIELD	284 Alma Road Enfield London		Morley Road Tonbridge TN9 1RA
HIGHAM FERRERS	30 High Street Higham Ferrers Northants NN10 8PL	GRAVESEND	EN3 7BB Unit B4 Imperial Business Estate	s	OUTH WEST
ILKESTON	Unit 2 Furnace Road Ilkeston DE7 5EP		West Mill Gravesend Kent DA11 0DL	BARNSTAPLE	Main Road Fremington Barnstaple North Devon EX31 2NT
LEICESTER	Unit 7 Oaks Industrial Estate Coventry Road Narborough Leicestershire LE9 5GF	IPSWICH	Unit 6C Elton Park Business Centre Hadleigh Road Ipswich IP2 0DD	BOURNEMOUTH	
LINCOLN	Unit 8 Clifton Street Stone Field Park Lincoln	LETCHWORTH	16-17 Woodside Ind. Park Works Road Letchworth Herts SG6 1LA	BRIDGEWATER	6 Herswell Business Park Salmon Parade Bridgwater Somerset TA6 5PY
NEWCASTLE UNDER LYME	LN5 8LQ · · · · · · · · · · · · · · · · · · ·	- LONDON	2 - 4 Royal Lane Yiewsley West Drayton Middlesex UB7 8DL	BRISTOL	11 Eldon Way Eldonwall Trading Estate Bristol BS4 3QQ
REDDITCH	Staffordshire ST5 0TW 13 Thornhill Road	MAIDENHEAD	Reform Road Maidenhead Berkshire	EMSWORTH	266 Main Road Southbourne Emsworth PO10 8JL
TAMWORTH	North Moons Moat Redditch Worcestershire B98 9ND Unit 3	MOLESEY	SL6 8BY 10 Island Farm Avenue West Molesey Surrey KT8 2UZ	- ISLE OF WIGHT	Unit 8 Enterprise Court Ryde Business Park Ryde Isle of Wight PO33 1DB
	Sterling Park Claymore Tamworth B77 5DQ	NEWBURY	9 Pipers Court Berkshire Drive Thatcham Berkshire RG19 4ER	NEWTON ABBOT	Unit 2 Zealley Ind. Estate Kingsteignton Newton Abbot TQ12 3TD
WORCESTER	Units 1 & 2 Northbrooks Close Gregorys Mill Ind. Estate Worcester WR3 8BP	NORWICH	2b Trafalgar Street Norwich NR1 3HN	REDRUTH	Unit 7D Pool Ind. Estate Druids Road Redruth Cornwall TR15 3RH
		SUNBURY	Unit 1a The Summit Hanworth Road Sunbury on Thames TW16 5DB		

